

swissporEPS Roof ECO, insulation board made of expanded, partially recycled polystyrene

The SN EN 15804+A2 [1] standard serves as PCR ^{a)}							
Independent verification of the	e declaration and data according to EN ISO 14025:2010 [2]						
🗆 interna	al 🛛 external						
Verifica	tion by an independent third party:						
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^{a)} Product category rules							
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The French version of this Environmental Product Declaration is authoritative. No responsibility is taken for the correctness of the translations.

DECLARATION OF GENERAL INFORMATION

Name and address of the manufacturer

swisspor Romandie SA / swisspor management AG Chemin des Rochettes 100 CH-1618 Châtel-Saint-Denis

For any information regarding the information contained in this Environmental Product Declaration (EPD), please contact swisspor Management AG (<u>info@swisspor.com</u>).

Application of the product

The swissporEPS Roof ECO boards are used for thermal insulation of a new or renovated building, enabling lower energy consumption for heating needs. They are offered in the form of rigid boards for laying as floor insulation under screed. The thermal conductivity of the material determines the thickness of the boards to be laid, depending on the targeted thermal performance of the building.

Product identification

The product swissporEPS Roof ECO corresponds to a single commercial number. The panels consist of expanded polystyrene (EPS) on the outer

sides and recycled EPS in the core of the product, as can be seen in the adjacent picture.

The thermal conductivity of the product is 0.033 W/(m.K).

Declared unit

The declared unit is 1 kg swissporEPS Roof ECO sheets with a density of 26 kg/m³. The packaging material is taken into account in the life cycle assessment.

Description of the main components

The EPS boards under consideration consist of primary (surfaces) and recycled (in the core) polystyrene. The primary polystyrene comes in the form of loose, non-adherent beads in bulk. They contain pentane, a solvent commonly used in organic chemistry. Polystyrene is said to



"expand" when the pentane-laden beads have been exposed to water vapor: They increase in volume and clump together, taking on the shape of the formwork they are in.

Recycled polystyrene is offered in the form of crushed EPS boards. They come from production waste or from the recovery of used boards. Since the recycled EPS grains are of different origin, they are often colored and therefore contain additives (dyes, graphite) in small mass proportions.

Program holder

The program holder of the EPD is the company swisspor Management AG.

Considered phases

The following life cycle phases were considered:

- the manufacturing phase up to the factory gate (phases A1 to A3);
- the transport and waste treatment phase at the end of the life cycle (phases C1 to C4);
- the benefits and impacts across system boundaries (Module D).

EPDs of construction products are not comparable if they do not comply with the SN EN 15804+A2:2019 standard [1].

Variability of results (average product)

Not applicable (only one commercial product specified).

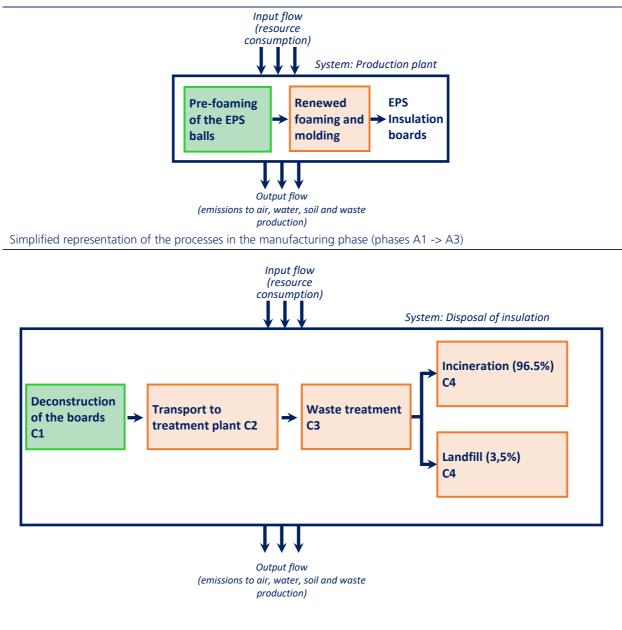
Declaration of the material product content according to the candidate list for an authorization by the European Chemicals Agency (REACH Regulation)

The company certifies that its EPS products are free of substances included in the European Chemicals Agency's candidate list for approval.

DECLARATION OF ENVIRONMENTAL PARAMETERS FROM THE LIFE CYCLE ASSESSMENT

General information

The following figures show the flowcharts of the processes covered in the LCA for each of the life cycle phases considered.



Simplified scheme of the disposal processes (phases C1 -> C4)

Rules for the declaration of information from the LCA by module



This is an EPD of the "cradle to gate" type with modules C1-C4 and module D, issued by the company swisspor Management AG.

	nformation on the system boundaries X = included in the LCA; NDM = non-declared module)															
Prod	duct st	age	Constr proces			Use stage						End of life stage				Benefits and loads beyond the system boundary
Raw material supply	Transport	Manufacturing	Transport	Construction/installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction/ demolition	Transport	Waste processing	Disposal	Reuse-, Recovery-, Recycling - potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Х	Х	Х	NDM	NDM	NDM	NDM	NDM	NDM	NDM	NDM	NDM	Х	Х	Х	Х	Х

Parameters for the description of environmental impacts

1. environmental impact indicators

Indicator	unit	Product stage A1–A3	End of life stage C1 (Demolition)	End of life stage C2 (Transport)	End of life stage C3 (Waste processing)	End of life stage C4 (Disposal)	Module D
Global Warming Potential – total (GWP-total)	kg CO2 eq.	2,43	6,83E-3	1,7E-3	2,34E-3	3,09	1,44
Global Warming Potential – fossil fuels (GWP-fossil)	kg CO2 eq.	2,40	6,82E-3	1,69E-3	2,26E-3	3,09	1,38
Global Warming Potential – biogenic (GWP-biogenic)	kg CO2 eq.	2,02E-2	9,48E-6	5,58E-6	7,83E-5	2,79E-4	5,59E-2
Global Warming Potential – Iuluc (GWP-Iuluc)	kg CO2 eq.	4,72E-4	1,13E-6	6,91E-6	4,15E-6	3,64E-5	-3,16E-4
Depletion potential of the stratospheric ozone layer (ODP)	kg CFC-11 eq.	3,78E-8	1,03E-10	5,3E-11	2,49E-10	3,26E-9	-1,91E-8
Acidification potential, Accumulated Exceedance (AP)	mol H+ eq.	8,09E-3	3,25E-5	6,3E-6	6,75E-6	3,99E-4	4,85E-3
Eutrophication potential - freshwater (EP-freshwater)	kg P eq.	9,23E-5	3,03E-7	1,39E-7	1,4E-6	3,87E-6	-7,28E-5
Eutrophication potential - marine (EP-marine)	kg N eq.	1,25E-3	1,24E-5	2,06E-6	2,24E-6	2,25E-4	5,9E-4
Eutrophication potential - terrestrial (EP-terrestrial)	mol N eq.	1,38E-2	1,34E-4	2,07E-5	2,13E-5	1,99E-3	6,5E-3
Photochemical Ozone Creation Potential (POCP)	kg NMVOC eq.	1,17E-2	4,25E-5	7,71E-6	6,66E-6	5,03E-4	4,06E-3
Abiotic depletion potential - non-fossil resources (ADPE) ¹	kg Sb eq.	8,92E-7	3,09E-9	4,15E-9	3,41E-9	4,99E-8	-2,15E-7
Abiotic depletion potential - non-fossil resources (ADPF) ¹	MJ	51,98	8,53E-2	2,34E-2	0,10	0,47	26,65
Water (user) deprivation potential (WDP) ¹	m ³ world eq. deprived	236,28	0,18	9,47E-2	4,87	2,18	-3,97E+2
Potential incidence of disease due to PM emissions (PM)	Disease incidence	7,58E-8	1,53E-10	1,4E-10	5,69E-11	2,15E-9	1,6E-8
Potential Human exposure efficiency relative to U235 (IRP) ²	kBq U235-eq.	4,22E-2	2,16E-4	1,47E-4	8,73E-3	2,66E-3	-7,25E-1
Potential Comparative Toxic Unit for ecosystems (ETP-fw) ¹	CTUe	3,02	7,59E-2	2,58E-2	3,27E-2	15,82	-1,66E+0
Potential Comparative Toxic Unit for humans - cancer effects (HTP-c) ¹	CTUh	4,43E-10	4,05E-12	5,28E-13	1,16E-12	1,93E-10	8,73E-11
Potential Comparative Toxic Unit for humans - non-cancer effects (HTP-nc) ¹	CTUh	7,43E-9	5,98E-11	2,91E-11	1,71E-11	7,91E-9	1,08E-9
Potential Soil quality index (SQP) ¹	dimensionless	1,20	4,39E-3	-3,66E-3	1,82E-2	4,4E-2	-1,29E+1

¹ Disclaimer 1: Results for these environmental impact categories should be used with caution due to high uncertainties in these results or limited experience with this indicator.

² Disclaimer 2: This impact category mainly concerns the possible effects on human health of low-dose ionizing radiation from the nuclear fuel cycle. It does not consider the consequences of possible nuclear accidents, occupational exposure, or disposal of radioactive waste in underground facilities. This indicator also does not measure potential ionizing radiation from soil, radon, and certain building materials.

2. indicators to describe the use of resources.

Indicator	unit	Product stage A1–A3	End of life stage C1 (Demolition)	End of life stage C2 (Transport)	End of life stage C3 (Waste processing)	End of life stage C4 (Disposal)	Module D
Use of renewable primary energy as energy carrier (PERE)	MJ	1,66	8,24E-4	1,2E-3	2,59E-2	1,36E-2	-5,6E+0
Use of renewable primary energy resources used as raw materials (PERM)	MJ	0	0	0	0	0	0
Total use of renewable primary energy (PERT)	MJ	1,66	8,24E-4	1,2E-3	2,59E-2	1,36E-2	-5,6E+0
Use of non renewable primary energy as energy carrier (PENRE)	MJ	19,40	8,53E-2	2,35E-2	0,10	0,47	26,65
Use of non renewable primary energy resources used as raw materials (PENRM)	MJ	32,58	0	0	0	0	0
Total use of non-renewable primary energy resource (PENRT)	MJ	51,98	8,53E-2	2,35E-2	0,10	0,47	26,65
Use of secondary material (SM)	kg	0,46	0	0	0	0	0
Use of renewable secondary fuels (RSF)	MJ	0	0	0	0	0	0
Use of non-renewable secondary fuels (NRSF)	MJ	0	0	0	0	0	0
Net use of fresh water (FW)	m ³	5,50	4,15E-3	2,22E-3	0,11	5,09E-2	-9,25E+0

3. environmental information describing categories of waste

Indicator	unit	Product stage A1–A3	End of life stage C1 (Demolition)	End of life stage C2 (Transport)	End of life stage C3 (Waste processing)	End of life stage C4 (Disposal)	Module D
Hazardous waste disposed (HWD)	kg	2,97E-2	9,5E-5	3,63E-5	2,75E-5	4,71E-2	1,58E-2
Non harzardous waste disposed (NHWD)	kg	6,82E-2	1,79E-4	1,97E-4	5,29E-4	4,25E-2	-5,44E-2
Radioactive waste disposed (RWD)	kg	4,86E-6	3,05E-8	1,93E-8	1,06E-6	3,58E-7	-8,84E-5

4. environmental information to describe output flows

Indicator	unit	Product stage A1–A3	End of life stage C1 (Demolition)	End of life stage C2 (Transport)	End of life stage C3 (Waste processing)	End of life stage C4 (Disposal)	Module D
Components for re-use (CRU)	kg	0	0	0	0	0	0
Materials for recycling (MFR)	kg	3,18E-2	0	0	0	0	2,69E-2
Materials for energy recovery (MER)	kg	2,54E-3	0	0	0	0	0
Exported electrical energy (EEE)	MJ	2,39E-2	0	0	0	3,93	0
Exported thermal energy (EET)	MJ	4,67E-2	0	0	0	7,60	0



The results of the environmental impact indicators in Figure 1 were calculated using the characterization factors of the environmental impact assessment methods included in the EN 15804+A2 standard and implemented in the Simapro version 9.1 software (see the accompanying report to this EPD)[3].

The steps of deconstruction (C1), transportation to disposal (C2), and waste treatment prior to disposal (C3) represent minimal impacts compared to the steps of production (A1-A3) and disposal of the product (C4) (see Figure 1).

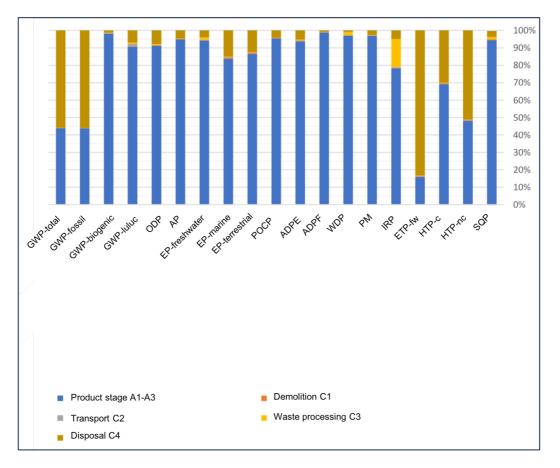


Figure 1: Contributions of life cycle phases to impacts by category.



SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

Disposal

The disposal scenario at the end of the service life of the swissporEPS Roof ECO insulation materials corresponds to the average disposal processes identified in Switzerland in the KBOB database. This average scenario includes 96.5 % municipal incineration with energy recovery and 3.5 % landfilling of waste. The energy recovery efficiency reported in the KBOB database is 28.51% for heat and 15.84% for electricity. According to the SN EN 15804+A2:2019 standard, the total efficiency is less than 60%, so it cannot be assumed that the material is intended for energy recovery. However, the energy recovered during combustion is still counted in the calculation of module D.

Process	Unit (per declared unit)	End of life stage C1–C4
Collection method specified by type	kg collected separately	0,00
	kg collected as mixed construction waste	1,00
	kg for reuse	0,00
Retrieval method specified by type	kg for recycling	0,00
	kg for energy recovery	0,00
Disposal, specified by type	kg Product or material for final disposal, incineration	0,965
	kg Product or material for final disposal, landfill	0,035
Efficiency of energy recovery during combustion, specified by type	% Heat	28,51%
	% Electricity	15,84%



Other impact indicators

The method report [3] served as the methodological basis for calculating the environmental impact indicators required by the SN EN 15804+A2:2019 standard as well as the indicators commonly used in Switzerland for construction products. These additional indicators correspond to the KBOB list 2009/1:2022:

- Environmental impact points (UBP) according to the ecological scarcity method 2021;
- Global warming potential;
- non-renewable primary energy
- renewable primary energy

The table below contains the impact data verified by Martina Alig according to KBOB recommendation 2009/1:2022:

Indicator	unit	Product stage A1–A3	End of life stage C1–C4
Environmental impact points (ecological scarcity method 2021)	UBP	3260	3280
Greenhouse gas emissions	kg CO2 eq.	2,28	3,09
Primary energy, non-renewable	kWh	15,5	0,20
Energetically recovered (production)	kWh	10,9	
Recycled as material (production)	kWh	4,60	
Primary energy, renewable	kWh	0,46	0,012
Energetically recovered (production)	kWh	0,46	
Recycled as material (production)	kWh	0	
Biogenic carbon content	kg C	0	0



LITERATURE

- [1] SN EN 15804+A2:2019, "Sustainability of construction works Environmental product declarations Basic rules for the product category construction products" 2019.
- [2] SN EN ISO 14025:2010-8, "Environmental labels and declarations Type III Environmental declarations Principles and procedures" 2010.
- [3] M. Frossard, G. Talandier, und S. Lasvaux, "Rapport méthodologique d'écobilan de produits swisspor en lés d'étanchéité bitumineux selon les règles de la plate-forme d'écobilan KBOB 2009/1:2022 et de la norme SN EN 15804+A2:2019," Yverdon-les-Bains, Switzerland, 2022.